



Saiga Talon Tactical Stock System with Scorpion Recoil System Installation Instructions

PART# A.1.10.1198, A.1.20.1198, A.1.40.1198
(Fits: Saiga)

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Triton Mount Installation

Point the firearm in a safe direction and place the safety in the "on" position. Next pull back the slide, and carefully inspect the chamber and magazine to be sure the firearm is unloaded.

Warning!!! - Do Not Over Tighten Screws, Stripped Holes and Sheared Screw Heads are NOT Covered Under the Manufacturer's Warranty.

Step #1

Disassemble the Saiga using your owners manual. Begin by removing the receiver cover from your Saiga.



Figure 1

Step #2

Remove the recoil spring from the shotgun. Place both the recoil spring and the receiver cover aside for later installation.

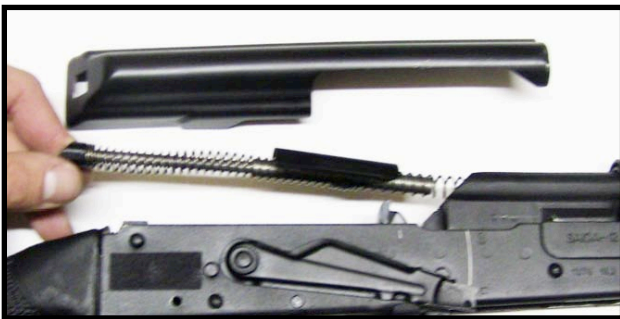


Figure 2

Step #3

Locate the (2) stock screws on the receiver tang at the top of the Saiga. Remove the (2) screws using a philips head screwdriver. Now, flip the shotgun over and repeat this same process for the (1) bottom stock screw.

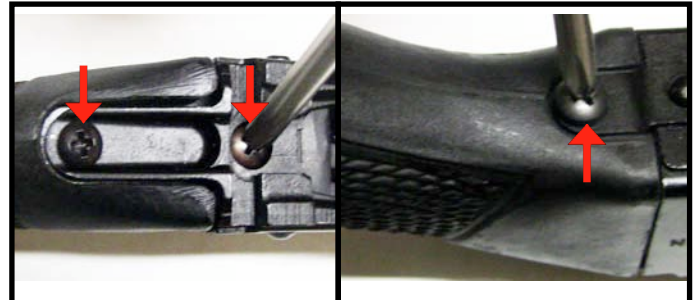


Figure 3

Step #4

With each of the (3) stock screws removed, slide the Saiga buttstock out of the receiver.



Figure 4

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Triton Mount Installation

Step #5

Insert the new ATI Triton Mount into the receiver.



Figure 5

Step #6

Insert the (2) 6-32 by 3/8" torx screws into the Triton Mount receiver tang at the top, fasten both until snug using a T-15 torx driver. Flip the weapon over and use this same process to fasten the (1) 6-32 by 3/8" torx screw on the bottom of the Triton Mount. Tighten all (3) torx screws evenly until the ATI Triton Mount is secure.

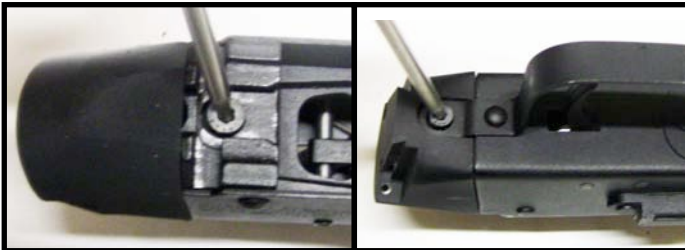


Figure 6

Step #7

If you would like to switch from the Blank Spacer (Pre-Installed) to the Sling Loop Spacer (Included in the Accessories Kit), remove the plastite bolt from inside of the pistol grip using a phillips head screwdriver. Remove the the stock side Triton Mount by pulling the Mount off of the Pistol grip.

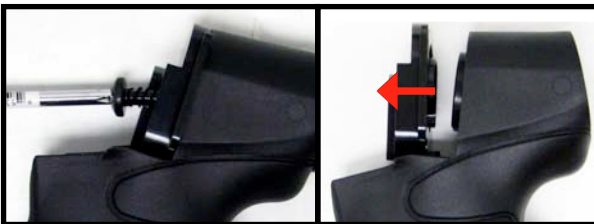


Figure 7

Step #8

Select either the sling loop spacer or blank spacer and place into the Triton adapter.



Figure 8

Step #9

Reinstall the stock side Triton adapter and the plastite bolt into the inside of the pistol grip and tighten to the buffer tube using a phillips head screwdriver. Do not overtighten.



Figure 9

Step #10

Slide the stock side Triton adapter into the receiver side Triton adapter. With the supplied torx screw and lock washer, tighten the mount using a T15 torx screwdriver.

Tighten until snug then tighten 1/4 turn more. Over tightening may strip the threads and in extreme cases cause the screw head to shear off, which is NOT covered under the manufacturer's warranty.



Figure 10

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Cheek Rest Installation

Step #1

Pull down on the latch lever, and remove the buttstock from the buffer tube.

Step #4

Slide the cheekrest onto the cheekrest rails and slide toward the rear of the buttstock.

Step #2

Place the 6/32 nuts into the slots of the cheekrest rail.



Figure 3

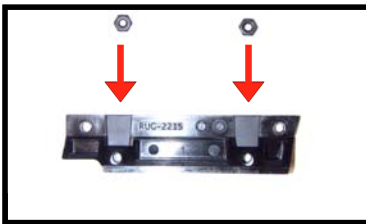


Figure 1

Step #3

Attach the right cheekrest rail onto the right side of the buttstock using the #6 x 48/2 3/8" flat head screws provided. Repeat the same process on the left side of the buttstock.

Step #5

Line up the slots in the cheekrest with the holes in the cheekrest rails. Next use the 6-32 x 3/8" pan head screws provided to attach the cheekrest to the rails by securing the screws into the 6-32 nuts that were installed in the cheekrest rails in step 2.

Note: Make sure that the nuts inside the rail do not fall out while installing the rail onto the buttstock.



Figure 2



Figure 4

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Cheek Rest Pad Installation

Step #1

Begin by using the supplied alcohol swab to clean the cheekrest area on both sides of the stock.



Figure 1

Step #3

Place the adhesive pad on the top of the cheekrest, making sure the center of the pad is placed on the cheekrest molding line



Figure 3

Step #2

Wait 30 minutes until the alcohol is dried. Remove the backing from the adhesive pad.



Figure 2

Step #4

Use your thumb to remove any air bubbles in the pad and to firmly press and secure the adhesive pad onto the cheekrest.



Figure 4

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Triton Mount Installation

Note: Before completely tightening the Triton Mount with the supplied T-15 torx or allen screw, make sure the Triton Mount is aligned correctly. The Mount should be completely flush, and the dovetail locking system should easily slide together. **DO NOT** tighten the Triton Mount with the dovetail system aligned incorrectly. This may damage the Triton Mount or stock, and is **NOT** covered under the manufacturer's warranty.



INCORRECT

Note: Once you have aligned the Triton Mount correctly and fastened the supplied T-15 torx or allen screw, you may notice a small gap on either side of the Triton Mount. Do not try to close this gap. It is engineered to insure the Triton Dovetail Mount binds together to accept the full recoil of the shotgun. The supplied T-15 torx or allen screw simply prevents the two pieces from sliding apart. Over tightening may strip the threads, and in some extreme cases may cause the screw head to shear off, which is **NOT** covered under the manufacturer's warranty.



CORRECT

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