



Remington Akita Adjustable Stock and Forend Installation Instructions

PART# A.1.10.1300

(Fits: 12 Ga Remington 870)

Thank you for purchasing an ATI product!

Advanced Technology
INTERNATIONAL



Stock Installation

Point the shotgun in a safe direction and place the safety in the "on" position. Next pull back the slide, and carefully inspect the chamber and magazine to be sure the shotgun is unloaded.

Step #1

Remove the existing recoil pad from your stock by unscrewing the two phillips head screws in the rear of the pad.



Figure 1

Step #3

Using a phillips head screwdriver unscrew and remove the recoil pad from the rear of the ATI stock.



Figure 3

Step #2

Next use a long flat head screwdriver or appropriate socket with extension to remove the stock bolt from the inside of the opening in the rear of the stock.



Figure 2A

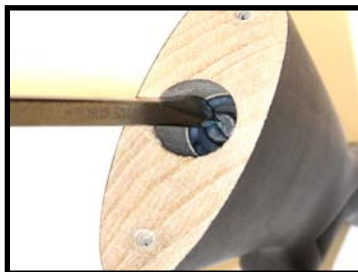


Figure 2B

Step #4

Using a phillips head screwdriver unscrew and remove the screw from the rear of the lever housing.

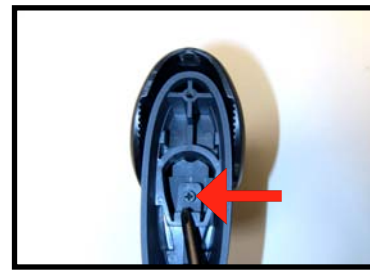


Figure 4

Advanced Technology International • Made In the USA • Limited Lifetime Warranty
2733 West Carmen Ave • Milwaukee, WI 53209
Toll Free: 800.925.2522 • Fax: 414.464.3112



Remington Akita Adjustable Stock and Forend Installation Instructions

PART# A.1.10.1300

(Fits: 12 Ga Remington 870)

Thank you for purchasing an ATI product!

Advanced Technology
INTERNATIONAL



Stock Installation

Step #5

Remove the lever assembly from the bottom of the stock, and remove the buttstock from the grip slide.



Figure 5A

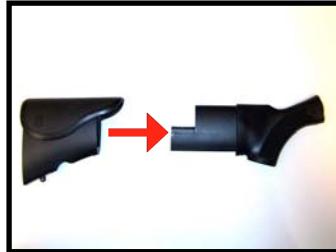


Figure 5B

Step #6

Using the appropriate bolt, insert the bolt into the grip slide.

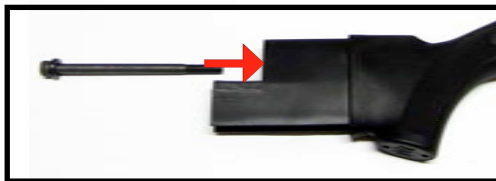


Figure 6

Step #7

Align the Akita Stock and bolt to the Remington Adapter. Begin to thread the bolt into the receiver.



Figure 7

Step #8

With the Akita Stock, bolt, and adapter aligned correctly, use an allen driver or a socket wrench to tighten and secure the stock to the Remington Shotgun. Secure the stock to the shotgun.

Note: Do not overtighten.



Figure 8

Advanced Technology International • Made In the USA • Limited Lifetime Warranty

2733 West Carmen Ave • Milwaukee, WI 53209

Toll Free: 800.925.2522 • Fax: 414.464.3112



Remington Akita Adjustable Stock and Forend

Installation Instructions

PART# A.1.10.1300

(Fits: 12 Ga Remington 870)

Thank you for purchasing an ATI product!

Advanced Technology
INTERNATIONAL



Stock Installation

Step #9

Slide the rear portion of the buttstock on to the grip slide to the fully closed position, and insert the lever assembly into the bottom of the stock. You can now reinstall the rear lever housing screw you removed earlier.



Figure 9A

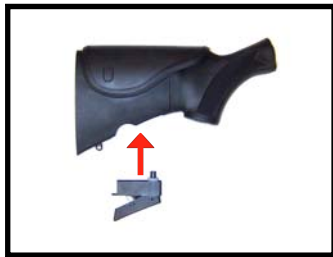


Figure 9B

Step #10

Next, reinstall the recoil pad to the back of the stock using a phillips head screw driver.



Figure 10

Step #11

Adjust the cheek rest by removing the screw cover and the small set screw. The cheek rest slides back toward the recoil pad and can then be moved up or down. Slide it back into place at the desired height and reinstall the set screw and cover.

Note: Snap in cheekrest plugs are used on the camo version, use a small screwdriver or similar tool to pop out the plug.



Figure 11

Advanced Technology International • Made In the USA • Limited Lifetime Warranty
2733 West Carmen Ave • Milwaukee, WI 53209
Toll Free: 800.925.2522 • Fax: 414.464.3112

www.ATIGunstocks.com



Remington Akita Adjustable Stock and Forend Installation Instructions

PART# A.1.10.1300

(Fits: 12 Ga Remington 870)

Thank you for purchasing an ATI product!

Advanced Technology
INTERNATIONAL



Stock Installation

Step #11

Cycle the action once to make sure the hammer is cocked. Next engage the safety.

Step #14

Place the shotgun upside down and pull out the trigger group by lifting up at the rear. (Fig. 2)

Step #12

Depress the slide release and pull the forend halfway back. Next loosen the magazine cap and remove the barrel.

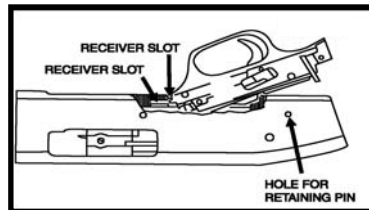


Figure 2

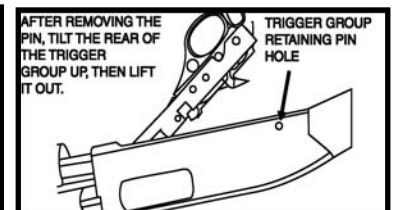


Figure 3

Step #13

Depress and hold the left shell stop. (Fig. 1)

Step #15

In a forward motion slide the forend off the magazine tube. (The bolt and slide block will also be removed)

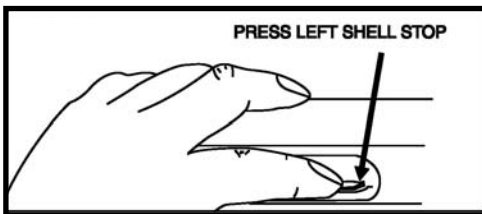


Figure 1

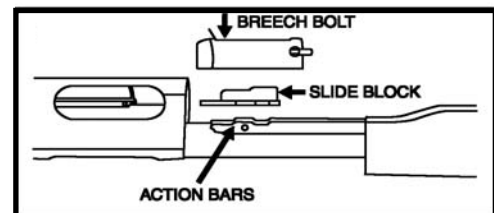


Figure 4

Advanced Technology International • Made In the USA • Limited Lifetime Warranty
2733 West Carmen Ave • Milwaukee, WI 53209
Toll Free: 800.925.2522 • Fax: 414.464.3112



Remington Akita Adjustable Stock and Forend Installation Instructions

PART# A.1.10.1300

(Fits: 12 Ga Remington 870)

Thank you for purchasing an ATI product!

Advanced Technology
INTERNATIONAL



Stock Installation

Step #16

Align the bolt slide with the cut out in the receiver by moving the forend and the action bars back and forth. Remove the bolt slide upward. Pull the forend and action bars forward & remove from the magazine tube. (Fig. 5)

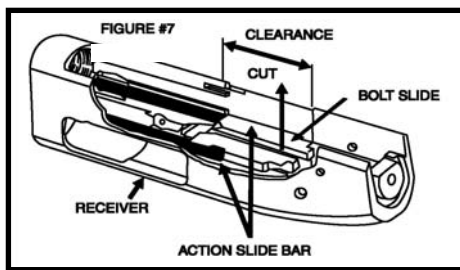


Figure 5

Step #18

the forend back on the magazine tube and replace the bolt and side block. Place the action bars into the receiver and pull in a backwards direction until it stops.

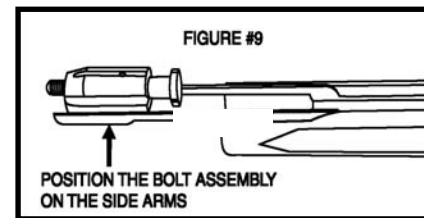


Figure 7

Step #17

After removing the plastic bridges, assemble the forend to all models as shown. Due to varying receiver widths there may be interference between the rear of the forend and the front of the receiver. If this occurs use a rotary tool or file to remove material from the rear of the forend. (Fig. 6)

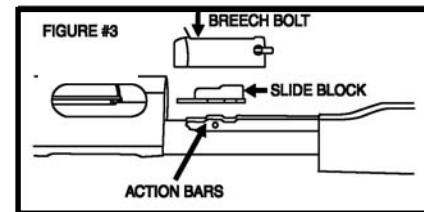


Figure 8

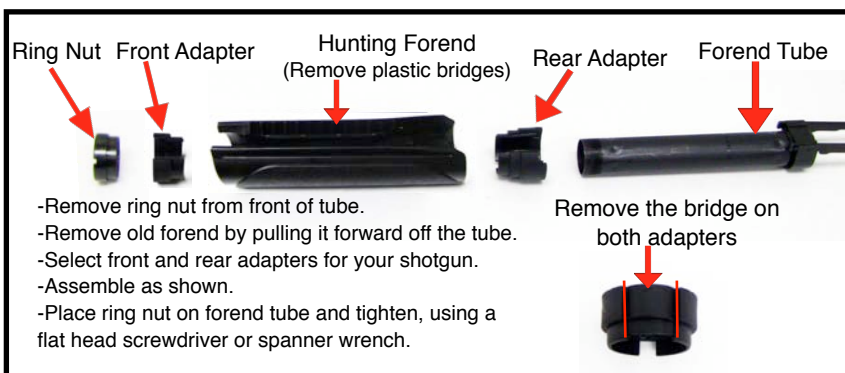


Figure 6

Advanced Technology International • Made In the USA • Limited Lifetime Warranty
2733 West Carmen Ave • Milwaukee, WI 53209
Toll Free: 800.925.2522 • Fax: 414.464.3112



Remington Akita Adjustable Stock and Forend Installation Instructions

PART# A.1.10.1300

(Fits: 12 Ga Remington 870)

Thank you for purchasing an ATI product!

Advanced Technology
INTERNATIONAL



Stock Installation

Step #19

Press the right shell stop. The forend with the bolt will slide further backwards and stop again. Press the leftshell stop and the forend will travel fully to the rear. (Fig. 9 & 10)

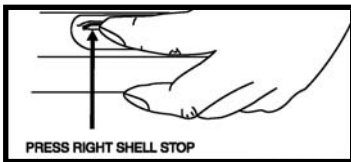


Figure 9

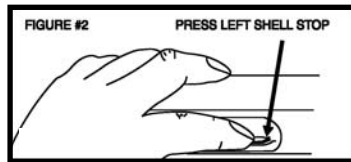


Figure 10

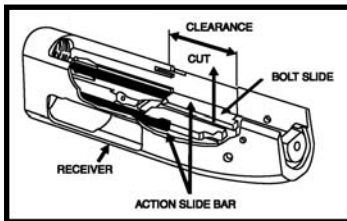


Figure 11

Step #20

Slide the forend forward approximately halfway and replace the barrel and magazine cap.

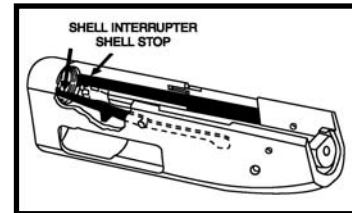


Figure 12

Step #21

the shotgun upside down and replace the trigger group and the retaining pin. (Fig. 14)

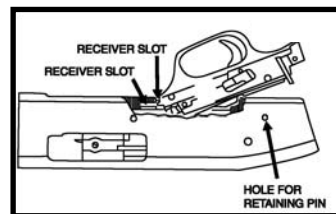


Figure 13

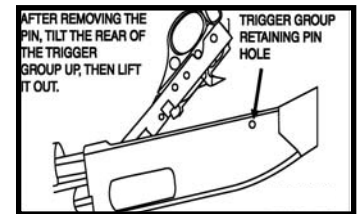


Figure 14

Advanced Technology International • Made In the USA • Limited Lifetime Warranty
2733 West Carmen Ave • Milwaukee, WI 53209
Toll Free: 800.925.2522 • Fax: 414.464.3112