



# Saiga Strikeforce Six Position Adjustable Side Folding Stock with Scorpion Recoil System and Cheekrest

## Installation Instructions

PART# A.2.10.1270, A.2.20.1270, A.2.40.1270

(Fits: Saiga Firearms)

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### Triton Mount Installation

**Point the firearm in a safe direction and place the safety in the "on" position. Next pull back the slide, and carefully inspect the chamber and magazine to be sure the firearm is unloaded.**

**Note: Trigger assembly must be modified to the forward position for installation of ATI's Strikeforce Packages. ATI does not supply the components necessary to modify the trigger assembly.**

#### Step #1

Disassemble the Saiga using your owners manual. Begin by removing the receiver cover from your Saiga.



Figure 1

#### Step #2

Remove the recoil spring from the shotgun. Place both the recoil spring and the receiver cover aside for later installation.

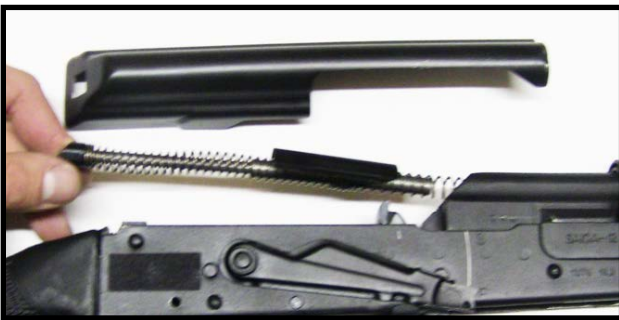


Figure 2

#### Step #3

Locate the (2) stock screws on the receiver tang at the top of the Saiga. Remove the (2) screws using a philips head screwdriver. Now, flip the shotgun over and repeat this same process for the (1) bottom stock screw.

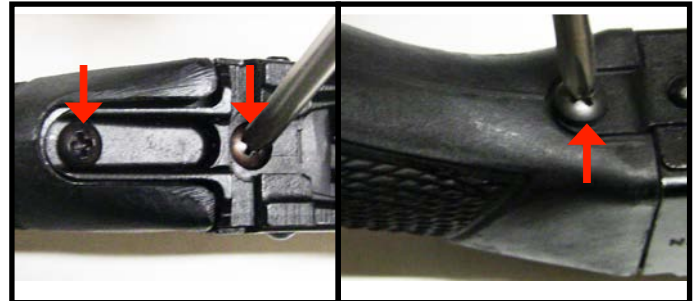


Figure 3

#### Step #4

With each of the (3) stock screws removed, slide the Saiga buttstock out of the receiver.



Figure 4

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### Gunstock Installation

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#### Step #5

Place the pivot housing assembly into the receiver. Use a marker or a pencil and to mark two holes through the receiver tang on the stock.

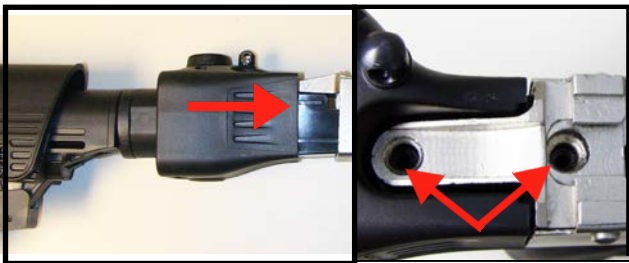


Figure 5

#### Step #6

Remove the pivot assembly and start by drilling pilot holes in the center of the 2 marked holes with a 1/16" starter drill bit. Next, move up to a 3/16" drill bit and drill 2 wider holes using the two pilot holes. Place the pivot housing back into the receiver, and fasten the stock using the (2) original tang stock screws.

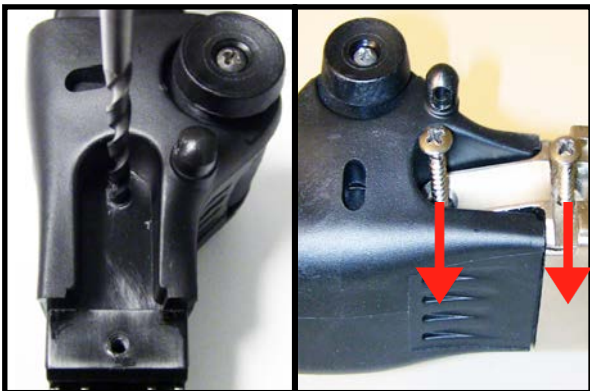


Figure 6

#### Step #7

Install the new ATI pistol grip by holding the supplied pistol grip nut onto the pistol grip mount bracket (shown with small red arrow below). Now, slide the pistol grip and bolt into place behind the trigger guard. Use an allen wrench to fasten the pistol grip bolt to the pistol grip nut on the mount bracket.



Figure 7

#### Step #8

Using an allen wrench, tightly secure the pistol grip bolt and pistol grip to the shotgun. Re-insert the Scorpion Grip back onto the ATI pistol grip, and secure the (2) plastite screws to bottom of the grip with a philips head screwdriver.



Figure 8

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### Cheekrest Installation

#### Step #1

Pull down on the latch lever, and remove the buttstock from the buffer tube.

#### Step #2

Place the 6/32 nuts into the slots of the cheekrest rail.

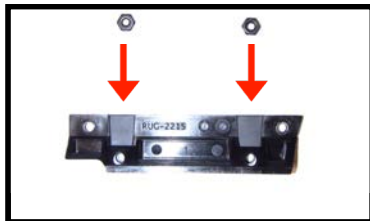


Figure 1

#### Step #3

Attach the right cheekrest rail onto the right side of the buttstock using the #6 x 48/2 3/8" flat head screws provided. Repeat the same process on the left side of the buttstock.

*Note: Make sure that the nuts inside the rail do not fall out while installing the rail onto the buttstock.*



Figure 2

#### Step #4

Slide the cheekrest onto the cheekrest rails and slide toward the rear of the buttstock.



Figure 3

#### Step #5

Line up the slots in the cheekrest with the holes in the cheekrest rails. Next use the 6-32 x 3/8" pan head screws provided to attach the cheekrest to the rails by securing the screws into the 6-32 nuts that were installed in the cheekrest rails in step 2.



Figure 4

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### Cheekrest Pad

#### Step #1

Begin by using the supplied alcohol swab to clean the cheekrest area on both sides of the stock.



Figure 1

#### Step #3

Place the adhesive pad on the top of the cheekrest, making sure the center of the pad is placed on the cheekrest molding line.



Figure 3

#### Step #2

Wait 30 minutes until the alcohol is dried. Remove the backing from the adhesive pad.



Figure 2

#### Step #4

Use your thumb to remove any air bubbles in the pad and to firmly press and secure the adhesive pad onto the cheekrest.



Figure 4

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