



# SKS Aluminum Upgrade Package

## Installation Instructions

**PART# A.5.10.2190**

(Fits: SKS8000)

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### Aluminum Upgrade Installation

**Point the firearm in a safe direction and place the safety in the "on" position. Next pull back the slide, and carefully inspect the chamber and magazine to be sure the firearm is unloaded.**

#### Step #1

Flip the stock into the folded position. Using a philips head screwdriver, remove the (1) #14-3/4" plastic screw from the rear. Remove the old buffer tube from the pivot housing.



Figure 1

#### Step #2

Remove the buttstock by pulling down on the latch lever and sliding the old buffer tube away from the buttstock. Now, reinstall the new buffer tube to the buttstock using the same process.

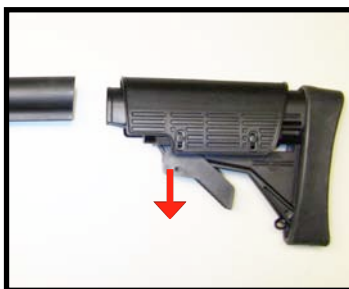


Figure 2

#### Step #3

With the new ATI tube attached to the buttstock. Begin threading the castle nut onto the buffer tube, making sure the teeth are facing toward the rear of the buffer tube.

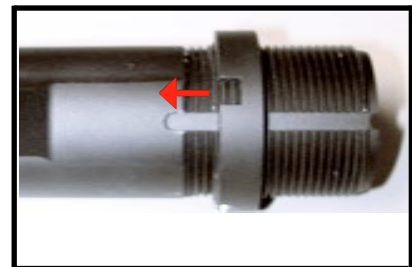


Figure 3

#### Step #4

Locate the locking channel on the buffer tube (Shown with arrow below). Install the new lock ring by sliding it onto the buffer tube. Push the lock ring to the rear of the tube against the castle nut.

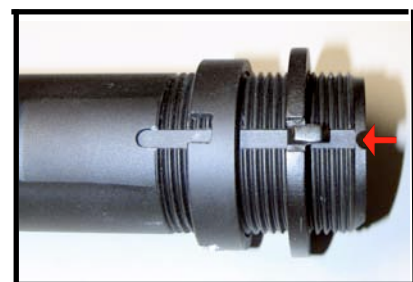


Figure 4

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#### Step #5

Install the aluminum adapter by screwing it onto the buffer tube.



Figure 5

#### Step #7

Insert the new ATI buffer tube into the pivot housing. Note: Be sure to align the tube and stock correctly by using the existing notches (shown with arrow below).



Figure 7

#### Step #6

Once the adapter has been screwed down and aligned correctly with the locking ring, insert the locking ring into the slot on the aluminum adapter (Shown with arrow below). Now, tighten the castle nut until snug.

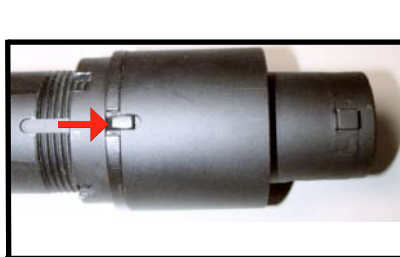


Figure 6

#### Step #8

Insert the 5/16"-18x1" hex bolt into the pivot housing. Use a 1/4" allen wrench to secure the aluminum adapter to the stock. Flip the stock back into the open position.



Figure 8

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#### Step #1

Use a phillips head screwdriver to loosen the (2) 6x48/2 by 1/2" plastite screws from the ATI pistol grip that is attached to your ATI SKS strikeforce stock. Slide the grip pad outward to remove.



Figure 1

#### Step #2

Locate the (1) 6x48/2 by 3/4" plastite screw in the center of the grip mount. Using a phillips head screwdriver, remove the screw and the pistol grip assembly from the gun. Place in a safe location for later installation.



Figure 2

#### Step #3

Locate the opening on the trigger guard. Insert a phillips head screwdriver into the opening and lift upwards. The trigger guard will disengage.

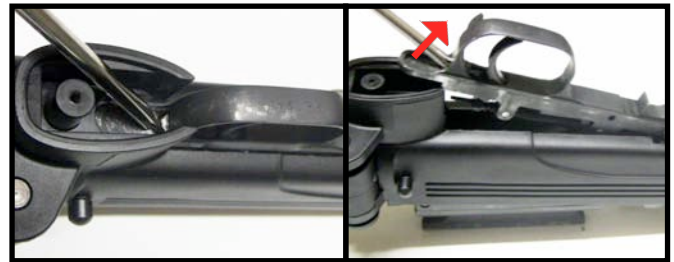


Figure 3

#### Step #4

Remove the trigger guard from the SKS by pulling outward from the rear and away from the stock.



Figure 4

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### Aluminum Upgrade Installation

#### Step #5

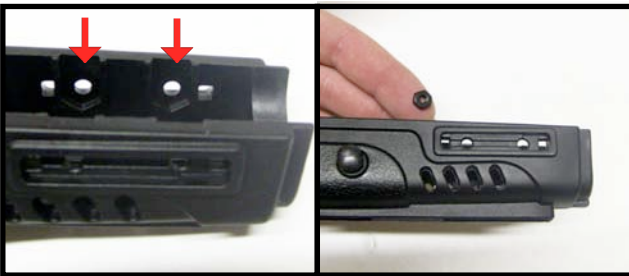
Remove the barreled action and magazine assembly by pulling up on the receiver towards the rear, and lifting the entire assembly out of place and away from the stock.



**Figure 5**

#### Step #6

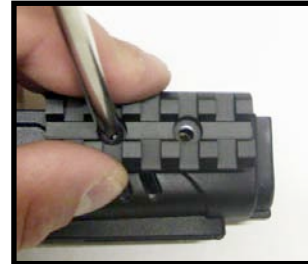
Locate the existing pocket for hex nut placement on the inside of the SKS stock towards the front. Insert one of the (2) hex nuts into the pocket, and hold firmly in place.



**Figure 6**

#### Step #7

Continue to hold hex nut in place. Insert (1) side picatinny rail with screw into the existing slot on the SKS stock. Using a philips head screwdriver, tighten the rail into place on the stock. Repeat for both screws.



**Figure 7**

#### Step #8

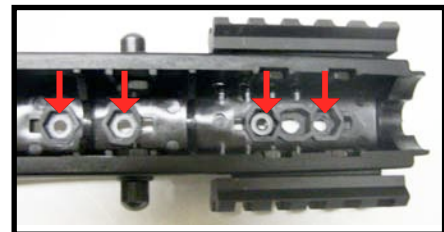
Turn the SKS over and repeat step #6 and #7 for the opposite side picatinny rail attachment.



**Figure 8**

#### Step #9

Locate the existing pockets on the inside of the SKS stock for bottom picatinny rail placement. Insert one of the (4) hex nuts into the existing pocket, and hold firmly in place.



**Figure 9**

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#### Step #10

Continue to hold the hex nut in place. Align the bottom picatinny rail into the existing slot on the SKS stock. Insert one of the (4) bottom rail screws. Using a philips head screwdriver, secure the bottom rail in place. Repeat this step for all (4) bottom rail screws.

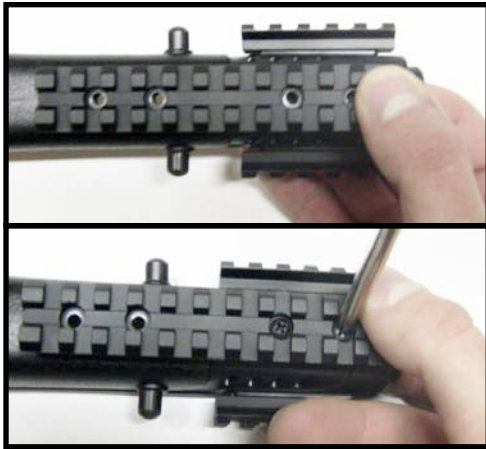


Figure 10

#### Step #11

Once you attached both (2) side picatinny rails and (1) bottom picatinny rail, locate the barreled action and the magazine assembly. Align the front of the assembly with the front of the SKS strikeforce stock.



Figure 11

#### Step #12

Bring the barreled action down towards the rear, and fit the action into place by pushing down on the receiver.



Figure 12

#### Step #13

Align the trigger guard with the magazine assembly. Note: Make sure the trigger guard and latch stop pin are correctly aligned with the magazine assembly.

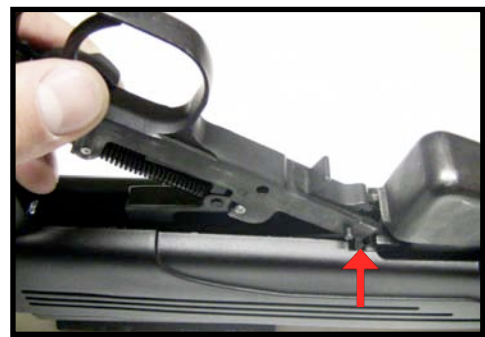


Figure 13

Figure 14

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#### Step #14

Firmly slide the trigger guard back down into the stock until the trigger guard latch locks the guard securely into place.

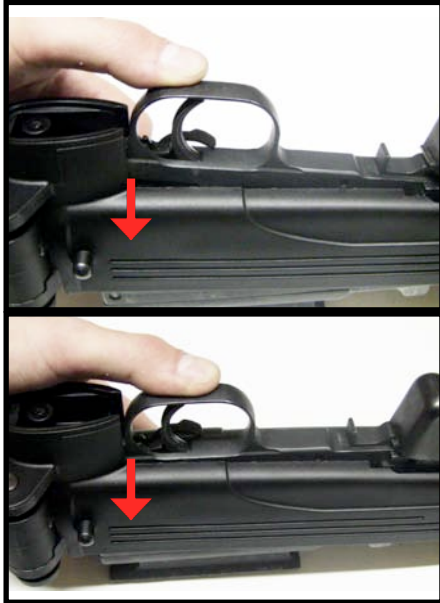


Figure 14

#### Step #15

Insert the pistol grip into the existing slot, and fasten the 6x48/2 by 3/4" plastite screw so that the pistol grip is secure to the stock.

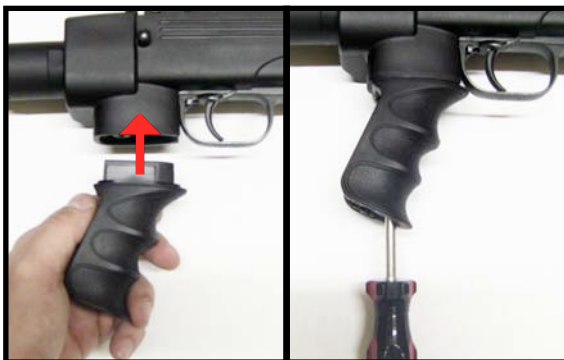


Figure 15

#### Step #16

Insert the pistol grip pad back into the pistol grip. Slide the pad back into place, and fasten the (2) 6-48/2 by 1/2" plastite screws.



Figure 16

#### Step #17

You have now successfully installed the aluminum side and bottom picatinny rails for your SKS rifle. Enjoy!



Figure 18

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