



Scorpion Razorback Buttpad

Installation Instructions

PART# A.5.10.2301

(Fits: ATI Six Position Buttstocks)

Advanced Technology
INTERNATIONAL

Thank you for purchasing an ATI product!

Buttpad Installation

Point the firearm in a safe direction and place the safety in the "on" position. Next pull back the slide, and carefully inspect the chamber and magazine to be sure the shotgun is unloaded.

Step #1

Cut out the buttpad template below.

Note: If your ATI buttstock already has pre-drilled holes for buttpad installation, skip to step #7.

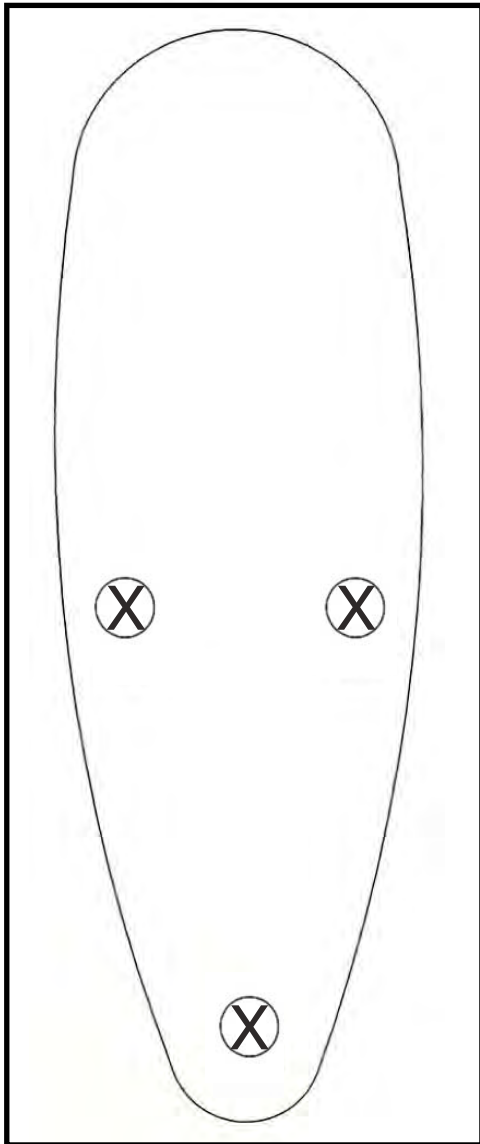


Figure 1

Step #2

Pull down the latch lever and slide the ATI buttstock and shotforce buttpad off, and away from the buffer tube.

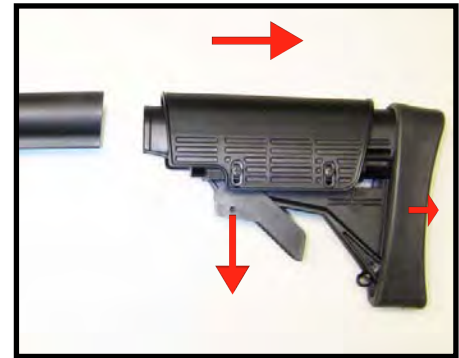


Figure 2

Step #3

Place the buttpad template onto the buttstock and secure the template to the buttstock with tape.

NOTE: Make sure the paper template is aligned perfectly with the outside profile of the buttstock. If the template is not aligned correctly, the buttpad will not correctly assemble to the stock.



Figure 3

Advanced Technology International • Made In the USA • Limited Lifetime Warranty

2733 West Carmen Ave • Milwaukee, WI 53209

Toll Free: 800.925.2522 • Fax: 414.464.3112

www.ATIGunstocks.com



Scorpion Razorback Buttpad

Installation Instructions

PART# A.5.10.2301

(Fits: ATI Six Position Buttstocks)

Advanced Technology
INTERNATIONAL

Thank you for purchasing an ATI product!

Buttpad Installation

Step #4

With the template secured to the buttstock, use a 1/4" drill bit to drill 2 straight holes on each side of the buttstock. Use the designated "X" in circles on the template as markers for these 2 holes.

NOTE: ATI is NOT responsible for broken drill bits



Figure 4

Step #5

Using the circle on the template and the same 1/4" drill bit, drill the single hole on the bottom of the buttstock 1/8" deep.

NOTE: This hole will not be drilled through, you must only drill 1/8" into the buttstock. The best way to drill 1/8" is to measure 1/8" from the edge of the drill bit and then place tape at the 1/8" mark so you don't drill any deeper.



Figure 5A



Figure 5B

Step #6

Remove the buttpad template and clean the buttstock of any burrs and drilling material.



Figure 6

Step #8

Place the buttpad on the rear of the buttstock and using a T-20 torx driver, install the (2) 8 x 48-2 x 1/2" plastite torx head screws until snug.



Figure 7

Advanced Technology International • Made In the USA • Limited Lifetime Warranty

2733 West Carmen Ave • Milwaukee, WI 53209

Toll Free: 800.925.2522 • Fax: 414.464.3112

www.ATIGunstocks.com